

# **Porous Alumina Rod**

Porous Alumina Rods for Filtration and Diffusion

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# **About ADCERAX**

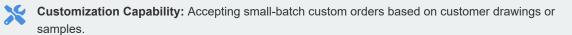
Powered by **HUNAN ATCERA CO.,LTD** – A Trusted Innovator in Advanced Ceramics Since 2010 ,**HUNAN ATCERA CO.** Ltd has been deeply engaged in the field of advanced ceramics for 20 years, and has production experience of more than 2000 precision ceramic products. We focus on the material of alumina ceramics, zirconia ceramics, silicon carbide ceramics, silicon nitride ceramics, aluminum nitride ceramics and quartz, etc., and aim to provide you with advanced ceramics one-stop service.

Adcerax delivering bespoke advanced ceramic solutions for industries where precision and durability matter. And has become a leading global China supplier of alumina ceramic tubes, with products exported to the United States, Germany, Japan, South Korea, and many other countries.



#### **Our Expertise**







**Supply Chain Integration:** One-stop customization and procurement services leveraging China's supply chain advantages.





### **ADCERAX Promise**

#### Your ROI Starts from Day One

- ↑ 37% Lifespan: Industry Standards Verified by SGS Third-Party Testing in Extreme Thermal Shock Environments
- \$\rightarrow\$ 22% Downtime: Reduce unplanned downtime with ceramic component life enhancement
- 515 days fast response: From drawing confirmation to functional prototype delivery
- 12 months warranty: Unconditional return of quality problems to factory for remanufacturing + process optimization report



### **Our Certifications**











# What are porous alumina rods?

A porous alumina rod is a ceramic component made from high-purity aluminum oxide ( $Al_2\ O_3\$ ) that has a controlled, interconnected pore structure. Unlike solid alumina rods, these pores allow liquids and gases to pass through.

#### **Typical Applications:**

- Filtration: They are widely used to filter particles from liquids and gases, especially in high-temperature or corrosive environments like in the metallurgical and chemical industries.
- ◆ Diffusion and Aeration: The controlled pore structure is ideal for diffusing gases into liquids (a process called sparging or bubbling) or for creating fine bubbles (nano bubbles)
- Wicking and Liquid Separation: They can absorb and transport liquids, acting as a wick. With special treatment, they can be used to separate oil from water.
- ◆ High-Tech and Specialized Fields: Applications include use in the aerospace, electronics, and medical fields, as well as for sensors that measure soil moisture in agriculture.



### **Porous Alumina Ceramic Rod Process**



#### **Raw Material Preparation**

Alumina powder is selected and mixed with binders and plasticizers to form a uniform slurry or paste.



#### **Forming**

**Extrusion:** Alumina slurry is extruded through a die into continuous tubular shapes. **Isostatic Pressing:** Powder is molded under high pressure to form high-density, uniform tubes.

**Slip Casting:** Liquid slurry is cast into a mold and solidified.



#### Drying

The formed tubes are dried slowly to remove moisture and prevent cracking or deformation.



#### **Sintering**

The dried tubes are fired in a high-temperature kiln (typically 1600–1700°C) to achieve full densification and develop the final ceramic properties.



#### Machining

After sintering, the tubes may be ground or machined to achieve precise dimensions, surface finish, or special features such as chamfered ends or holes.



# **Porous Alumina Rod Properties:**

| Property                                      | Unit          | 99.7% AI2O3        | 99.5% AI2O3        | 99% AI2O3          | 90%-96% AI2O3 |
|---|---------------|--------------------|--------------------|--------------------|---------------|
| Color   |               | Ivory White        | Ivory White        | Ivory White        | Ivory White   |
| Density                                       | g/cm³         | 3.94               | 3.9                | 3.83               | 3.6-3.75      |
| Water Absorption                              | %             | 0                  | 0                  | 0                  | 0             |
| Hardness                                      | Mohs Hardness | 9.1                | 9                  | 9                  | 8.8           |
| Flexural Strength (20°C)                      | Мра           | 330                | 320                | 300                | 260           |
| Compressive Strength (20°C)                   | Мра           | 2300               | 2300               | 2210               | 1910          |
| Maximum Operating Temperature                 | °C            | 1730               | 1700               | 1680               | 1450          |
| Thermal Expansion Coefficient (25°C to 800°C) | 10⁻ ⁵/°C      | 7.6                | 7.6                | 7.6                | 7.6           |
| Thermal Conductivity (25°C)                   | W/(m·K)       | 29                 | 27                 | 24                 | 22            |
| Dielectric Strength (5mm thickness)           | AC-kv/mm      | 22                 | 21                 | 19                 | 15            |
| Dielectric Loss at 25°C@1MHz                  |               | < 0.0001           | < 0.0001           | 0.0003             | 0.0004        |
| Dielectric Constant at 25°C@1MHz              |               | 9.8                | 9.7                | 9.5                | 9.2           |
| Volume Resistivity (20°C)                     | Ω·cm³         | >1014              | >1014              | >1014              | >1014         |
| Volume Resistivity (300°C)                    | Ω·cm³         | 2*10 <sup>12</sup> | 2*10 <sup>12</sup> | 4*10 <sup>11</sup> | 2*1011        |



# **Technical Advantages**

### **Engineered Porosity Control**

Uniform pore sizes from 0.1  $\mu m$  to 50  $\mu m$  enable precise filtration, diffusion, and controlled flow in chemical systems.

### High Surface Area for Reactions

Specific surface area up to  $10-50 \text{ m}^2/\text{g}$  promotes efficient catalytic support and adsorption applications.

### Optimized Flow and Diffusion

Open-pore network allows stable gas/liquid passage with minimal pressure drop, reducing energy consumption.

### Thermal and Mechanical Stability

Maintains structural integrity while preserving porosity at temperatures up to 1600  $^{\circ}$  C.

### Versatile Functional Applications

Adaptable as diffusion elements, wick materials, filter supports, and thermal insulators.



#### Performance Comparison of Alumina Ceramics with Different Purity





# **Porous Alumina Ceramic Rod Specifications**

ADCERAX is an alumina porous ceramic mandrel factory that ensures standard and customized designs to meet different project requirements around the world. What You Can Specify:

| Specification Parameter | Details   |
|-------------------------|---|
| Product No.             | AT-FT-7001  |
| Material                | Al2O3(Alumina)  |
| Purity Options          | 96% / 99% / 99.5% / 99.7%   |
| Max. Working Temp.      | 1450° C (95%) - 1730° C (99.7%)                                     |
| Tolerance               | $\pm 0.05 \text{mm}$ to $\pm 5 \text{mm}$ (depending on dimensions) |
| Surface Finish          | Raw, Polished, or Glazed  |
| End Types               | Round, oval, hexagonal (optional projects)                          |
| Pore Size Range         | 0.1 – 50 μm   |
| Standard Length         | ≤1000mm   |



#### **Industry-Specific Solutions**



Corrosion-resistant diffusers with uniform gas distribution

▲ Laboratory Research

Precision-dimensioned filtration elements

Ondustrial Heating

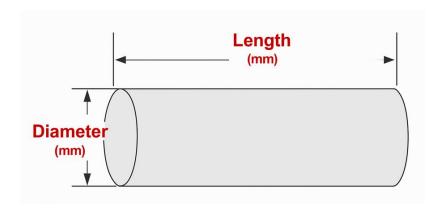
Thermal-stable diffuser elements



Fine filtration with sterilization capability



# **Porous Alumina Rod Size:**



| Item No.   | Diameter<br>(mm) | Length<br>(mm) | Bore Dia<br>(mm) | Purity | MOQ |
|------------|------------------|----------------|------------------|--------|-----|
| AT-FT-7001 | 20               | 10             | 0.8              | 98     | 10  |
| AT-FT-7002 | 25               | 15             | 0.8              | 98     | 11  |
| AT-FT-7003 | 360              | 15             | 0.8              | 98     | 12  |
| AT-FT-7004 | 30               | 48             | 0.8              | 98     | 13  |
| AT-FT-7005 | 35               | 10             | 1                | 98     | 14  |
| AT-FT-7006 | 40               | 20             | 0.8              | 98     | 15  |
| AT-FT-7007 | 60               | 35             | 0.8              | 98     | 16  |
| AT-FT-7008 | 80               | 48             | 0.8              | 98     | 17  |



# **Porous Alumina Ceramic Rod Applications**

### Precision Filtration & Separation



Porous alumina rods are used for precision filtration and separation in pharmaceuticals, food & beverage, and fine chemicals. Their uniform, controllable pores efficiently remove contaminants from liquids and gases.

Pain Point: Traditional filters often lack chemical resistance, mechanical strength, or consistent pore sizes, compromising filtration efficiency and product quality, and requiring frequent replacement.

Solution: Our porous alumina rods offer superior chemical resistance, thermal stability, and mechanical integrity. Their precise pore distribution ensures high retention and consistent filtrate quality, while durability allows for repeated cleaning, reducing costs and ensuring product integrity.

### ◆ Chemical Processing



Porous alumina rods provide uniform gas distribution and corrosion resistance in chemical reactors and diffusers, ensuring efficient and stable operations.

Pain Point: Inconsistent gas distribution ( $\pm 18\%$  maldistribution) and frequent cleaning in chlorination off-gas reactors.

**Solution:** Implementation of 5 µm pore alumina diffusion rods reduced gas distribution deviation to 6% and extended maintenance intervals from 4 to 12 weeks, resulting in 30% spare-part cost reduction.

### ▲ Laboratory Research & Analysis



Our porous alumina rods offer precise filtration and consistent throughput for sensitive laboratory applications, ensuring reliable experimental results.

**Pain Point:** Variable filtrate volumes and protein loss in LC-MS sample preparation, leading to unreliable data.

**Solution:** Using 5 µm porous alumina rods reduced RSD from 11.8% to 3.4%, improved protein recovery from 87% to 96%, and cut filtration time by 37%.

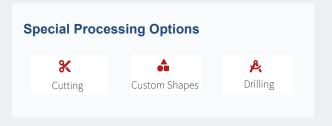


### **Customized Porous Alumina Rod**

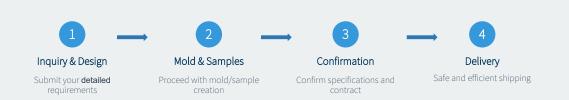
ADCERAX offers comprehensive customization services based on your technical drawings or specifications to meet your specific needs. These rods are available in standard sizes or can be customized in terms of diameter and others.

#### **Customizable Parameters**

| Dimensional Accuracy<br>diameter: 5-50mm (±1-3mm tolerance)<br>contact us for other sizes. | <b>Length</b><br>Up to 1000mm |
|--|-------------------------------|
| Pore size  | Cross-Sectional Shapes        |
| 0.2 μm and 15 μm   | Round                         |



#### **Customization Process**







# **Porous Alumina Rod Usage Guide:**

- -- Install
- Install according to the equipment design and alignment.
- Match pore orientation with gas or liquid flow direction.
- Cleaning & Maintenance
- Use ultrasonic cleaning or mild chemical solutions.
- X Avoid harsh acids outside specification and mechanical abrasion.
- Regular cleaning keeps pores unblocked and performance stable.
- Storage
- Keep the packaging sealed until use.
- For long-term storage, use desiccators or vacuum-sealed bags.
- \chi Store in a dry, clean, dust-free environment.
- Important Note
- Clear blockages by back-flushing with clean air or solvents.
- For severe clogging, soak in suitable cleaning agents, then use ultrasonic cleaning.
- Ensure rods are fully dried before reuse in high-temperature systems.

- ODo's
- ✓ Inspect for cracks before use
- Clean with alcohol or acetone
- ✓ Heat/cool gradually (3-5° C/min)
- ✓ Store in dry environment
- Don'ts
- × Drop or impact
- × Expose to thermal shock
- × Apply uneven pressure
- ➤ Use with incompatible materials

### **Technical Support**

- ▼ Technical Inquiry: info@adcerax.com
- ✓ Service Hotline: +86-0731-84428843
- Whatsapp: +86-19311583352



## **Porous Alumina Ceramic rod FAQ:**

✓ Q: How does Alumina Porous Ceramic perform in corrosive environments?

A: It provides excellent resistance to a wide range of acids and chemicals, making it suitable for use in corrosive conditions.

Q: What pore size range can porous alumina rods achieve?

A:Pore sizes can be customized from 0.1  $\mu m$  to 15  $\mu m$ , making them suitable for both precision filtration and gas diffusion.

- Q: Are porous alumina ceramic rods resistant to strong chemicals?
  - A: Yes, they perform reliably in strong acid and alkali environments without degradation.
- ✓ Q: Can I order custom sizes of alumina porous ceramic core rods?
  - A: Absolutely, we manufacture according to drawings or samples, with tolerances up to ±1 mm
- Q: How do alumina porous ceramic core rods differ from dense alumina rods?
  - A: Porous rods have controlled pore networks for flow, diffusion, and adsorption, while dense rods are used mainly for structural and insulation purposes.
- ✓ Q: Where can I get reliable pricing for alumina porous ceramic core rods quotes?
  - A: We provide transparent quotations and quick responses, helping you evaluate costs accurately before bulk orders.





# **Service Support**

ADCERAX is committed to providing comprehensive service support to customers, from product selection to after-sales maintenance.

#### Pre-Sales Support

- Expert technical team provides custom design advice
- Sample testing and performance verification
- Technical parameter consultation

### Sales Support

- Order tracking and production progress updates
- ✓ Professional packaging and logistics solutions

#### After-Sales Service

- Product quality assurance and problem resolution
- Technical consultation and application support
- 24-hour response commitment

### Quality Assurance

- Strict quality control system
- Product performance testing and verification



### **Contact Our Specialist Team**

- ✓ Service Hotline: +86-0731-84428843
- Online Support: adcerax.com/support



### **Contact Us**

ADCERAX looks forward to cooperating with you and providing high-quality porous alumina rod solutions. Our team is dedicated to serving you with any questions or needs you may have.



#### Contact Information



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### **Inquiry Process**



#### **Submit Inquiry**

Submit your requirements via email, phone, or website form



#### **Technical Evaluation**

Our expert team evaluates your needs and provides solutions.



#### **Quotation Confirmation**

Provide detailed quotation and delivery time based on your requirements.



#### **Order Confirmation**

Confirm order and arrange production and delivery.



#### Get a Quote Now

We promise to respond to your inquiry within 24 hours.

Ready to enhance your product performance with porous alumina rod? Contact our team for personalized consultation, technical support, and competitive quotations.

**Get A Quote** 





