




# Silicon Carbide Heating Tube


—Stable output. Fast ramping. Longer furnace uptime.



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# About ADCERAX

Powered by **HUNAN ATCERA CO.,LTD** – A Trusted Innovator in Advanced Ceramics Since 2010 ,**HUNAN ATCERA CO. Ltd** has been deeply engaged in the field of advanced ceramics for 20 years, and has production experience of more than 2000 precision ceramic products. We focus on the material of alumina ceramics, zirconia ceramics, silicon carbide ceramics, silicon nitride ceramics, aluminum nitride ceramics and quartz, etc., and aim to provide you with advanced ceramics one-stop service.

Adcerax delivering bespoke advanced ceramic solutions for industries where precision and durability matter. And has become a leading global China supplier of silicon carbide tube, with products exported to the United States, Germany, Japan, South Korea, and many other countries.



## Our Expertise



**Engineering Support:** Professional product engineers providing timely technical assistance from design to production.



**Customization Capability:** Accepting small-batch custom orders based on customer drawings or samples.



**Rapid Delivery:** Quick shipping for custom orders and 24-hour dispatch for in-stock standard products.







**Supply Chain Integration:** One-stop customization and procurement services leveraging China's supply chain advantages.



# ADCERAX Promise

## Your ROI Starts from Day One

-  37% Lifespan: Industry Standards Verified by SGS Third-Party Testing in Extreme Thermal Shock Environments
-  22% Downtime: Reduce unplanned downtime with ceramic component life enhancement
-  15 days fast response: From drawing confirmation to functional prototype delivery
-  12 months warranty: Unconditional return of quality problems to factory for remanufacturing + process optimization report



## Our Certifications



## What is Silicon Carbide Heating Tube?

Silicon Carbide Heating Tube is a ceramic heating component made mainly from silicon carbide material. It is designed to generate heat directly and work stably in high-temperature furnaces and thermal processing equipment.

### It is commonly used for

- ◆ Industrial electric furnaces
- ◆ Heat treatment equipment
- ◆ Laboratory high-temperature furnaces
- ◆ Drying and sintering systems
- ◆ Kilns and thermal processing lines

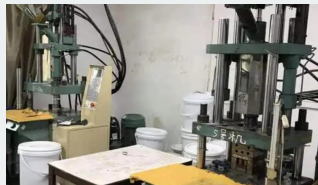


## Silicon Carbide Heating Tube Process



### Raw Material Preparation

Alumina powder is selected and mixed with binders and plasticizers to form a uniform slurry or paste.



### Forming

**Extrusion:** Alumina slurry is extruded through a die into continuous tubular shapes.

**Isostatic Pressing:** Powder is molded under high pressure to form high-density, uniform tubes.

**Slip Casting:** Liquid slurry is cast into a mold and solidified.



### Drying

The formed tubes are dried slowly to remove moisture and prevent cracking or deformation.



### Sintering

The dried tubes are fired in a high-temperature kiln (typically 1600–1700°C) to achieve full densification and develop the final ceramic properties.



### Machining

After sintering, the tubes may be ground or machined to achieve precise dimensions, surface finish, or special features such as chamfered ends or holes.

## Silicon Carbide Heating Tube Properties

| Item                                   | Unit                               | RBSiC (SiSiC)                   | SSiC                     | NBSiC                          |
|--|------------------------------------|---------------------------------|--------------------------|--------------------------------|
| Full Name                              | —                                  | Reaction Bonded Silicon Carbide | Sintered Silicon Carbide | Nitride Bonded Silicon Carbide |
| SiC Content                            | W%                                 | 80                              | 99                       | 80                             |
| Free Si                                | W%                                 | 20                              | 0                        | 0                              |
| Si <sub>3</sub> N <sub>4</sub> Content | W%                                 | 0                               | 0                        | 20                             |
| Max. Service Temperature               | °C                                 | ≤1380                           | ≤1600                    | ≤1550                          |
| Density                                | g/cm <sup>3</sup>                  | 3.02                            | 3.1                      | 2.8                            |
| Apparent Porosity                      | %                                  | <0.1                            | <0.1                     | 12                             |
| Flexural Strength (20°C)               | MPa                                | 250                             | 380                      | 160                            |
| Flexural Strength (1200°C)             | MPa                                | 280                             | 400                      | 180                            |
| Elastic Modulus                        | GPa                                | 330                             | 420                      | 220                            |
| Thermal Conductivity (1000°C)          | W/m·K                              | 45                              | 74                       | 15                             |
| Thermal Expansion Coefficient          | K <sup>-1</sup> × 10 <sup>-6</sup> | 4.5                             | 4.1                      | 5                              |
| Hardness                               | kg/mm <sup>2</sup>                 | 2600                            | 2800                     | 2600                           |

## Why This Silicon Carbide Heating Tube Wins in Real Furnace Duty?

*The value is not only higher temperature - it is more stable heat delivery, fewer shutdowns and more predictable ageing.*

### Continuous high-temperature capability:

RSiC supports continuous service up to 1600 C, with peak exposure up to 1700 C for demanding furnace operations.

### Rapid thermal cycling tolerance:

The product page states 300-500 C/min thermal-shock resistance, helping aggressive ramps without structural failure.

### Better atmosphere resistance:

A protective SiO<sub>2</sub> layer reduces surface degradation by more than 30% versus metal-based heating elements in mixed-gas environments.

### Less maintenance pressure:

Reported replacement intervals are reduced 20-35% in cyclic heat-treatment duty, with some applications showing 30-40% lower replacement frequency versus FeCrAl heaters.

### Stable resistance aging:

Electrical drift is typically controlled within +/-5% after 1000 hours of elevated-temperature exposure, improving control accuracy.

### Where buyers usually need it

Used in electric furnaces, heat treatment systems, ceramic kilns, and laboratory furnaces where stable high-temperature heating is required.

### What it protects against

Helps reduce slow heat-up, uneven heating, oxidation-related failure, and frequent element replacement in high-temperature service.

### Why buyers move away from conventional options

Conventional metal elements may oxidize faster and lose stability at high temperature. Silicon carbide heating tubes are chosen for higher temperature capability, faster response, and longer service life.

## Silicon Carbide Heating Tube

*Fast, stable heating for high-temperature electric furnace duty*

### SPECIFICATIONS

|                 |  |
|-----------------|--|
| Material        | <b>Silicon Carbide (SiC)</b>   |
| Typical Use     | <b>Electric heating element</b>  |
| Max Temperature | <b>Up to 1500–1600°C</b>   |
| Density         | <b>Approx. 2.8–3.1 g/cm<sup>3</sup></b>  |
| Customization   | <b>Custom diameter, heated length, cold end, and terminal design available</b> |

### APPLICATIONS

Electric Furnaces · Sintering Furnaces · Heat Treatment Equipment · Laboratory Furnaces · Thermal Processing Systems · Industrial Heating Lines · High-Temperature Heating Duty



### KEY FEATURES

- 1 Provides rapid heat generation and stable thermal output in high-temperature electric furnace systems.
- 2 Good oxidation resistance supports reliable service in air and oxidizing atmospheres.
- 3 Maintains heating performance under repeated start-stop and thermal cycling conditions.
- 4 Suitable for furnaces requiring fast temperature rise, uniform heating, and long service stability.

## 🔥 Silicon Carbide Heating Tube Size:

*Type1- Silicon Carbide Heating Element Single Helical*



| Type         | OD / mm | Heating zone / mm | Cold zone / mm | Overall length / mm | Hot zone surface area / cm <sup>2</sup> | voltage / V | Power / W | Range of resistance $\Omega$ ( $\pm 20\%$ ) | Purity |
|--------------|---------|-------------------|----------------|---------------------|---|-------------|-----------|---|--------|
| AT-THG-BA001 | 14      | 200               | 200            | 600                 | 87                                      | 59          | 1650      | 2.11  | 99%    |
| AT-THG-BA002 | 14      | 200               | 250            | 700                 | 87                                      | 60          | 1680      | 2.14  | 99%    |
| AT-THG-BA003 | 14      | 250               | 200            | 650                 | 109                                     | 71          | 1990      | 2.53  | 99%    |
| AT-THG-BA004 | 14      | 250               | 250            | 750                 | 109                                     | 73          | 2040      | 2.61  | 99%    |
| AT-THG-BA005 | 14      | 300               | 250            | 800                 | 131                                     | 85          | 2380      | 3.04  | 99%    |
| AT-THG-BA006 | 16      | 200               | 250            | 700                 | 100                                     | 58          | 1970      | 1.71  | 99%    |
| AT-THG-BA007 | 16      | 250               | 200            | 650                 | 125                                     | 69          | 2350      | 2.03  | 99%    |
| AT-THG-BA008 | 16      | 250               | 250            | 750                 | 125                                     | 70          | 2380      | 2.06  | 99%    |
| AT-THG-BA009 | 16      | 250               | 300            | 850                 | 125                                     | 71          | 2410      | 2.09  | 99%    |
| AT-THG-BA010 | 16      | 300               | 200            | 700                 | 150                                     | 81          | 2750      | 2.39  | 99%    |
| AT-THG-BA011 | 16      | 300               | 250            | 800                 | 150                                     | 82          | 2790      | 2.41  | 99%    |
| AT-THG-BA012 | 16      | 300               | 300            | 900                 | 150                                     | 83          | 2820      | 2.44  | 99%    |
| AT-THG-BA013 | 16      | 350               | 250            | 850                 | 175                                     | 94          | 3200      | 2.76  | 99%    |

## Silicon Carbide Heating Tube Size:

| Type         | OD / mm | Heating zone / mm | Cold zone/ mm | Overall length /mm | Hot zone surface area / cm <sup>2</sup> | voltage / V | Power / W | Range of resistance $\Omega$ ( $\pm 20\%$ ) | Purity |
|--------------|---------|-------------------|---------------|--------------------|---|-------------|-----------|---|--------|
| AT-THG-BA014 | 16      | 350               | 300           | 950                | 175                                     | 95          | 3230      | 2.79  | 99%    |
| AT-THG-BA015 | 20      | 300               | 400           | 1100               | 188                                     | 84          | 3440      | 2.05  | 99%    |
| AT-THG-BA016 | 20      | 350               | 400           | 1150               | 219                                     | 97          | 3980      | 2.36  | 99%    |
| AT-THG-BA017 | 20      | 400               | 400           | 1200               | 251                                     | 109         | 4470      | 2.66  | 99%    |
| AT-THG-BA018 | 20      | 450               | 400           | 1250               | 282                                     | 121         | 4960      | 2.95  | 99%    |
| AT-THG-BA019 | 25      | 300               | 400           | 1100               | 235                                     | 84          | 4120      | 1.71  | 99%    |
| AT-THG-BA020 | 25      | 300               | 500           | 1300               | 235                                     | 86          | 4210      | 1.76  | 99%    |
| AT-THG-BA021 | 25      | 400               | 400           | 1200               | 314                                     | 110         | 5390      | 2.24  | 99%    |
| AT-THG-BA022 | 25      | 500               | 400           | 1300               | 392                                     | 135         | 6620      | 2.75  | 99%    |
| AT-THG-BA023 | 30      | 300               | 400           | 1100               | 282                                     | 79          | 4980      | 1.25  | 99%    |
| AT-THG-BA024 | 30      | 300               | 500           | 1300               | 282                                     | 80          | 5040      | 1.27  | 99%    |
| AT-THG-BA025 | 30      | 400               | 400           | 1200               | 376                                     | 103         | 6490      | 1.63  | 99%    |
| AT-THG-BA026 | 30      | 400               | 500           | 1400               | 376                                     | 104         | 6550      | 1.65  | 99%    |
| AT-THG-BA027 | 30      | 500               | 400           | 1300               | 471                                     | 127         | 8000      | 2.02  | 99%    |

## Silicon Carbide Heating Tube Size:

| Type         | OD / mm | Heating zone / mm | Cold zone/ mm | Overall length /mm | Hot zone surface area / cm <sup>2</sup> | voltage / V | Power / W | Range of resistance $\Omega$ ( $\pm 20\%$ ) | Purity |
|--------------|---------|-------------------|---------------|--------------------|---|-------------|-----------|---|--------|
| AT-THG-BA028 | 30      | 600               | 400           | 1400               | 565                                     | 151         | 9510      | 2.4   | 99%    |
| AT-THG-BA029 | 35      | 400               | 400           | 1200               | 439                                     | 101         | 7680      | 1.33  | 99%    |
| AT-THG-BA030 | 35      | 400               | 500           | 1400               | 439                                     | 102         | 7750      | 1.34  | 99%    |
| AT-THG-BA031 | 35      | 500               | 400           | 1300               | 549                                     | 124         | 9420      | 1.63  | 99%    |
| AT-THG-BA032 | 35      | 500               | 500           | 1500               | 549                                     | 125         | 9500      | 1.64  | 99%    |
| AT-THG-BA033 | 35      | 600               | 400           | 1400               | 659                                     | 148         | 11200     | 1.96  | 99%    |
| AT-THG-BA034 | 35      | 700               | 400           | 1500               | 769                                     | 171         | 13000     | 2.25  | 99%    |
| AT-THG-BA035 | 40      | 500               | 400           | 1300               | 628                                     | 116         | 10700     | 1.26  | 99%    |
| AT-THG-BA036 | 40      | 500               | 500           | 1500               | 628                                     | 117         | 10800     | 1.27  | 99%    |
| AT-THG-BA037 | 40      | 600               | 400           | 1400               | 753                                     | 138         | 12700     | 1.5   | 99%    |
| AT-THG-BA038 | 40      | 700               | 400           | 1500               | 879                                     | 161         | 14800     | 1.75  | 99%    |
| AT-THG-BA039 | 45      | 700               | 450           | 1600               | 989                                     | 149         | 16800     | 1.32  | 99%    |
| AT-THG-BA040 | 45      | 800               | 400           | 1600               | 1130                                    | 168         | 19000     | 1.49  | 99%    |

## 🎯 Silicon Carbide Heating Tube Size:

*Type2- Silicon Carbide Heating Element Double Helical*



| Type         | OD (mm) | Heat zone (mm) | Cold zone (mm) | Overall length (mm) | Heating zone (cm <sup>2</sup> ) | voltage (V) | Power (W) | Range of resistance Ω (±20%) | Purity |
|--------------|---------|----------------|----------------|---------------------|---------------------------------|-------------|-----------|------------------------------|--------|
| AT-THG-BB001 | 16      | 100            | 150            | 250                 | 50                              | 61          | 940       | 3.96                         | 99%    |
| AT-THG-BB002 | 16      | 100            | 200            | 300                 | 50                              | 69          | 1060      | 4.49                         | 99%    |
| AT-THG-BB003 | 16      | 150            | 150            | 300                 | 75                              | 84          | 1290      | 5.47                         | 99%    |
| AT-THG-BB004 | 16      | 150            | 250            | 400                 | 75                              | 99          | 1520      | 6.45                         | 99%    |
| AT-THG-BB005 | 16      | 200            | 200            | 400                 | 100                             | 113         | 1740      | 7.34                         | 99%    |
| AT-THG-BB006 | 16      | 250            | 200            | 450                 | 125                             | 135         | 2080      | 8.76                         | 99%    |
| AT-THG-BB007 | 20      | 100            | 150            | 250                 | 62                              | 58          | 1110      | 3.03                         | 99%    |
| AT-THG-BB008 | 20      | 100            | 250            | 350                 | 62                              | 72          | 1380      | 3.76                         | 99%    |
| AT-THG-BB009 | 20      | 150            | 200            | 350                 | 94                              | 87          | 1670      | 4.53                         | 99%    |
| AT-THG-BB010 | 20      | 200            | 200            | 400                 | 125                             | 109         | 2090      | 5.68                         | 99%    |
| AT-THG-BB011 | 20      | 250            | 150            | 400                 | 157                             | 124         | 2380      | 6.46                         | 99%    |
| AT-THG-BB012 | 20      | 250            | 250            | 500                 | 157                             | 138         | 2650      | 7.19                         | 99%    |
| AT-THG-BB013 | 20      | 300            | 250            | 550                 | 188                             | 160         | 3070      | 8.34                         | 99%    |
| AT-THG-BB014 | 25      | 150            | 200            | 350                 | 117                             | 87          | 2000      | 3.78                         | 99%    |

## Silicon Carbide Heating Tube Size:

| Type         | OD / mm | Heating zone / mm | Cold zone/ mm | Overall length /mm | Hot zone surface area / cm <sup>2</sup> | voltage / V | Power / W | Range of resistance $\Omega$ ( $\pm 20\%$ ) | Purity |
|--------------|---------|-------------------|---------------|--------------------|---|-------------|-----------|---|--------|
| AT-THG-BB015 | 25      | 200               | 200           | 400                | 157                                     | 110         | 2530      | 4.78  | 99%    |
| AT-THG-BB016 | 25      | 200               | 300           | 500                | 157                                     | 121         | 2780      | 5.27  | 99%    |
| AT-THG-BB017 | 25      | 300               | 300           | 600                | 235                                     | 167         | 3840      | 7.26  | 99%    |
| AT-THG-BB018 | 25      | 300               | 400           | 700                | 235                                     | 179         | 4120      | 7.78  | 99%    |
| AT-THG-BB019 | 25      | 350               | 300           | 650                | 274                                     | 191         | 4390      | 8.31  | 99%    |
| AT-THG-BB020 | 25      | 400               | 300           | 700                | 314                                     | 214         | 4920      | 9.31  | 99%    |
| AT-THG-BB021 | 30      | 200               | 200           | 400                | 188                                     | 190         | 2790      | 2.9   | 99%    |
| AT-THG-BB022 | 30      | 250               | 200           | 450                | 235                                     | 111         | 3440      | 3.58  | 99%    |
| AT-THG-BB023 | 30      | 300               | 300           | 600                | 282                                     | 132         | 4090      | 4.26  | 99%    |
| AT-THG-BB024 | 30      | 350               | 350           | 700                | 329                                     | 153         | 4740      | 4.94  | 99%    |
| AT-THG-BB025 | 30      | 400               | 400           | 800                | 376                                     | 174         | 5390      | 5.62  | 99%    |
| AT-THG-BB026 | 30      | 450               | 350           | 800                | 424                                     | 194         | 6010      | 6.26  | 99%    |
| AT-THG-BB027 | 30      | 500               | 300           | 800                | 471                                     | 214         | 6630      | 6.91  | 99%    |
| AT-THG-BB028 | 35      | 200               | 200           | 400                | 219                                     | 89          | 3260      | 2.43  | 99%    |
| AT-THG-BB029 | 35      | 250               | 200           | 450                | 274                                     | 109         | 3990      | 2.98  | 99%    |

## Silicon Carbide Heating Tube Size:

| Type         | OD / mm | Heating zone / mm | Cold zone/ mm | Overall length /mm | Hot zone surface area / cm <sup>2</sup> | voltage / V | Power / W | Range of resistance $\Omega$ ( $\pm 20\%$ ) | Purity |
|--------------|---------|-------------------|---------------|--------------------|---|-------------|-----------|---|--------|
| AT-THG-BB030 | 35      | 300               | 300           | 600                | 329                                     | 130         | 4760      | 3.55  | 99%    |
| AT-THG-BB031 | 35      | 400               | 300           | 700                | 439                                     | 171         | 6260      | 4.67  | 99%    |
| AT-THG-BB032 | 35      | 450               | 350           | 800                | 494                                     | 191         | 6990      | 5.22  | 99%    |
| AT-THG-BB033 | 35      | 500               | 300           | 800                | 549                                     | 211         | 7720      | 5.77  | 99%    |
| AT-THG-BB034 | 40      | 200               | 200           | 400                | 251                                     | 86          | 3660      | 2.02  | 99%    |
| AT-THG-BB035 | 40      | 250               | 200           | 450                | 314                                     | 106         | 4510      | 2.49  | 99%    |
| AT-THG-BB036 | 40      | 300               | 300           | 600                | 376                                     | 127         | 5400      | 2.99  | 99%    |
| AT-THG-BB037 | 40      | 350               | 300           | 650                | 439                                     | 147         | 6250      | 3.46  | 99%    |
| AT-THG-BB038 | 40      | 400               | 300           | 700                | 502                                     | 167         | 7100      | 3.93  | 99%    |
| AT-THG-BB039 | 40      | 400               | 400           | 800                | 502                                     | 167         | 7100      | 3.93  | 99%    |
| AT-THG-BB040 | 40      | 450               | 300           | 750                | 565                                     | 186         | 7910      | 4.37  | 99%    |
| AT-THG-BB041 | 40      | 450               | 350           | 800                | 565                                     | 187         | 7950      | 4.4   | 99%    |
| AT-THG-BB042 | 40      | 500               | 300           | 800                | 628                                     | 206         | 8760      | 4.84  | 99%    |

## 🎯 Silicon Carbide Heating Tube Size:

*Type3- Silicon Carbide Heating Element Dumbbell*



| Type         | Small side OD / mm | Heat zone length / mm | Cold zone length / mm | large side OD / mm | Range of resistance / $\Omega$ | Purity |
|--------------|--------------------|-----------------------|-----------------------|--------------------|--------------------------------|--------|
| AT-THG-BD001 | 8                  | 180                   | 60                    | 14                 | 2.6-5.2                        | 99%    |
| AT-THG-BD002 | 8                  | 180                   | 150                   | 14                 | 2.6-5.2                        | 99%    |
| AT-THG-BD003 | 8                  | 150                   | 150                   | 14                 | 2.2-4.5                        | 99%    |
| AT-THG-BD004 | 8                  | 180                   | 180                   | 14                 | 2.6-5.2                        | 99%    |
| AT-THG-BD005 | 8                  | 200                   | 150                   | 14                 | 2.9-5.8                        | 99%    |
| AT-THG-BD006 | 12                 | 150                   | 200                   | 20                 | 1.1-2.2                        | 99%    |
| AT-THG-BD007 | 12                 | 200                   | 200                   | 20                 | 1.4-2.9                        | 99%    |
| AT-THG-BD008 | 12                 | 250                   | 200                   | 20                 | 1.8-3.8                        | 99%    |
| AT-THG-BD009 | 14                 | 180                   | 150                   | 22                 | 1.3-2.3                        | 99%    |
| AT-THG-BD010 | 14                 | 150                   | 250                   | 22                 | 0.9-1.8                        | 99%    |
| AT-THG-BD011 | 14                 | 200                   | 250                   | 22                 | 1.2-2.3                        | 99%    |
| AT-THG-BD012 | 14                 | 250                   | 250                   | 22                 | 1.5-3.0                        | 99%    |
| AT-THG-BD013 | 14                 | 300                   | 250                   | 22                 | 1.8-3.5                        | 99%    |
| AT-THG-BD014 | 14                 | 400                   | 350                   | 22                 | 2.3-4.7                        | 99%    |
| AT-THG-BD015 | 18                 | 300                   | 250                   | 28                 | 1.1-2.2                        | 99%    |

## Silicon Carbide Heating Tube Size:

| Type         | Small side OD / mm | Heat zone length / mm | Cold zone length / mm | large side OD / mm | Range of resistance / $\Omega$ | Purity |
|--------------|--------------------|-----------------------|-----------------------|--------------------|--------------------------------|--------|
| AT-THG-BD016 | 18                 | 300                   | 350                   | 28                 | 1.1-2.2                        | 99%    |
| AT-THG-BD017 | 18                 | 400                   | 250                   | 28                 | 1.4-2.9                        | 99%    |
| AT-THG-BD018 | 18                 | 500                   | 350                   | 28                 | 1.8-3.6                        | 99%    |
| AT-THG-BD019 | 18                 | 600                   | 350                   | 28                 | 2.1-4.3                        | 99%    |
| AT-THG-BD020 | 18                 | 400                   | 400                   | 28                 | 1.4-2.9                        | 99%    |
| AT-THG-BD021 | 25                 | 400                   | 400                   | 38                 | 0.8-1.7                        | 99%    |
| AT-THG-BD022 | 25                 | 600                   | 500                   | 38                 | 1.3-2.6                        | 99%    |
| AT-THG-BD023 | 25                 | 800                   | 450                   | 38                 | 1.7-3.4                        | 99%    |
| AT-THG-BD024 | 25                 | 500                   | 400                   | 45                 | 0.6-1.2                        | 99%    |
| AT-THG-BD025 | 30                 | 1000                  | 500                   | 45                 | 1.1-2.2                        | 99%    |
| AT-THG-BD026 | 30                 | 1200                  | 500                   | 45                 | 1.3-2.6                        | 99%    |
| AT-THG-BD027 | 40                 | 1000                  | 500                   | 56                 | 0.8-1.7                        | 99%    |
| AT-THG-BD028 | 40                 | 1500                  | 500                   | 56                 | 1.3-2.6                        | 99%    |
| AT-THG-BD029 | 40                 | 2400                  | 700                   | 56                 | 2.0-4.0                        | 99%    |
| AT-THG-BD030 | 40                 | 2600                  | 850                   | 56                 | 2.2-4.4                        | 99%    |

## 🔥 Silicon Carbide Heating Tube Size:

Type4- Silicon Carbide Heating Element Tubes



| Type         | OD / mm | Heating zone length / mm | Cold zone length / mm | Range of resistance / $\Omega$ | Purity |
|--------------|---------|--------------------------|-----------------------|--------------------------------|--------|
| AT-THG-BC001 | 14      | 200                      | 250                   | 1.2-1.3                        | 99%    |
| AT-THG-BC002 | 14      | 250                      | 250                   | 1.5-3.0                        | 99%    |
| AT-THG-BC003 | 14      | 300                      | 250                   | 1.8-3.5                        | 99%    |
| AT-THG-BC004 | 14      | 400                      | 350                   | 2.3-4.7                        | 99%    |
| AT-THG-BC005 | 14      | 500                      | 350                   | 2.9-5.9                        | 99%    |
| AT-THG-BC006 | 16      | 200                      | 200                   | 0.9-1.9                        | 99%    |
| AT-THG-BC007 | 16      | 250                      | 200                   | 1.2-2.4                        | 99%    |
| AT-THG-BC008 | 16      | 300                      | 300                   | 1.4-2.8                        | 99%    |
| AT-THG-BC009 | 18      | 250                      | 250                   | 0.9-1.8                        | 99%    |
| AT-THG-BC010 | 18      | 300                      | 350                   | 1.1-2.2                        | 99%    |
| AT-THG-BC011 | 18      | 400                      | 250                   | 1.4-2.9                        | 99%    |
| AT-THG-BC012 | 18      | 500                      | 350                   | 1.8-3.6                        | 99%    |
| AT-THG-BC013 | 20      | 200                      | 200                   | 0.6-1.2                        | 99%    |
| AT-THG-BC014 | 20      | 250                      | 250                   | 0.7-1.4                        | 99%    |
| AT-THG-BC015 | 20      | 300                      | 300                   | 0.8-1.6                        | 99%    |

### Silicon Carbide Heating Tube Size:

| Type         | OD / mm | Heating zone length / mm | Cold zone length / mm | Range of resistance / $\Omega$ | Purity |
|--------------|---------|--------------------------|-----------------------|--------------------------------|--------|
| AT-THG-BC016 | 20      | 400                      | 350                   | 1.1-2.2                        | 99%    |
| AT-THG-BC017 | 20      | 500                      | 400                   | 1.4-2.8                        | 99%    |
| AT-THG-BC018 | 20      | 600                      | 350                   | 1.5-3.0                        | 99%    |
| AT-THG-BC019 | 25      | 300                      | 400                   | 0.6-1.3                        | 99%    |
| AT-THG-BC020 | 25      | 400                      | 400                   | 0.8-1.7                        | 99%    |
| AT-THG-BC021 | 25      | 500                      | 400                   | 1.1-2.2                        | 99%    |
| AT-THG-BC022 | 25      | 600                      | 500                   | 1.3-2.6                        | 99%    |
| AT-THG-BC023 | 25      | 800                      | 450                   | 1.7-3.4                        | 99%    |
| AT-THG-BC024 | 25      | 900                      | 400                   | 1.9-3.8                        | 99%    |
| AT-THG-BC025 | 25      | 1000                     | 500                   | 2.2-4.5                        | 99%    |
| AT-THG-BC026 | 30      | 400                      | 400                   | 0.5-0.9                        | 99%    |
| AT-THG-BC027 | 30      | 500                      | 400                   | 0.6-1.2                        | 99%    |
| AT-THG-BC028 | 30      | 1000                     | 500                   | 1.1-2.2                        | 99%    |
| AT-THG-BC029 | 30      | 1200                     | 500                   | 1.3-2.6                        | 99%    |
| AT-THG-BC030 | 30      | 1300                     | 500                   | 1.4-2.9                        | 99%    |
| AT-THG-BC031 | 30      | 1500                     | 250                   | 1.6-3.4                        | 99%    |

## Silicon Carbide Heating Tube Size:

| Type         | OD / mm | Heating zone length / mm | Cold zone length / mm | Range of resistance / $\Omega$ | Purity |
|--------------|---------|--------------------------|-----------------------|--------------------------------|--------|
| AT-THG-BC032 | 30      | 1500                     | 300                   | 1.6-3.4                        | 99%    |
| AT-THG-BC033 | 30      | 1500                     | 600                   | 1.6-3.4                        | 99%    |
| AT-THG-BC034 | 30      | 2000                     | 650                   | 2.2-4.4                        | 99%    |
| AT-THG-BC035 | 35      | 400                      | 400                   | 0.4-0.8                        | 99%    |
| AT-THG-BC036 | 35      | 500                      | 400                   | 0.5-1.0                        | 99%    |
| AT-THG-BC037 | 35      | 1000                     | 500                   | 1.0-2.0                        | 99%    |
| AT-THG-BC038 | 35      | 1200                     | 500                   | 1.1-2.2                        | 99%    |
| AT-THG-BC039 | 35      | 1500                     | 500                   | 1.4-2.8                        | 99%    |
| AT-THG-BC040 | 40      | 400                      | 400                   | 0.3-0.7                        | 99%    |
| AT-THG-BC041 | 40      | 1000                     | 500                   | 0.8-1.7                        | 99%    |
| AT-THG-BC042 | 40      | 1500                     | 500                   | 1.3-2.6                        | 99%    |
| AT-THG-BC043 | 40      | 2000                     | 650                   | 1.7-3.4                        | 99%    |
| AT-THG-BC044 | 40      | 2400                     | 700                   | 2.0-4.0                        | 99%    |
| AT-THG-BC045 | 40      | 2600                     | 850                   | 2.2-4.4                        | 99%    |

## 🎯 Silicon Carbide Heating Tube Size:

*Type5- Silicon Carbide Heating Element Type W*



| Type         | Heat zone OD / mm | Heating zone length / mm | Cold zone Length / mm | center distance / mm | Bridge OD / mm | Overall length / mm | Purity |
|--------------|-------------------|--------------------------|-----------------------|----------------------|----------------|---------------------|--------|
| AT-THG-BF001 | 14                | 200                      | 250                   | 40                   | 14             | 54                  | 99%    |
| AT-THG-BF002 | 14                | 250                      | 300                   | 50                   | 14             | 64                  | 99%    |
| AT-THG-BF003 | 14                | 300                      | 350                   | 60                   | 14             | 74                  | 99%    |
| AT-THG-BF004 | 16                | 200                      | 250                   | 40                   | 16             | 56                  | 99%    |
| AT-THG-BF005 | 16                | 250                      | 300                   | 50                   | 16             | 66                  | 99%    |
| AT-THG-BF006 | 16                | 300                      | 350                   | 60                   | 16             | 76                  | 99%    |
| AT-THG-BF007 | 18                | 300                      | 350                   | 60                   | 18             | 78                  | 99%    |
| AT-THG-BF008 | 18                | 400                      | 400                   | 70                   | 18             | 88                  | 99%    |
| AT-THG-BF009 | 18                | 500                      | 450                   | 75                   | 18             | 93                  | 99%    |
| AT-THG-BF010 | 20                | 250                      | 300                   | 50                   | 20             | 70                  | 99%    |
| AT-THG-BF011 | 20                | 300                      | 350                   | 60                   | 20             | 80                  | 99%    |
| AT-THG-BF012 | 20                | 400                      | 400                   | 70                   | 20             | 90                  | 99%    |
| AT-THG-BF013 | 25                | 400                      | 400                   | 70                   | 25             | 95                  | 99%    |
| AT-THG-BF014 | 25                | 500                      | 450                   | 75                   | 25             | 100                 | 99%    |
| AT-THG-BF015 | 25                | 600                      | 500                   | 80                   | 25             | 105                 | 99%    |
| AT-THG-BF016 | 30                | 600                      | 400                   | 70                   | 30             | 100                 | 99%    |
| AT-THG-BF017 | 30                | 700                      | 450                   | 75                   | 30             | 105                 | 99%    |
| AT-THG-BF018 | 30                | 800                      | 500                   | 80                   | 30             | 110                 | 99%    |

## 🎯 Silicon Carbide Heating Tube Size:

*Type6- Silicon Carbide Heating Element Type U*



| Type         | Heating zone OD / mm | Heating zone Length / mm | Cold zone Length / mm | center distance / mm | Bridge OD / mm | Overall length / mm | Range of resistance / $\Omega$ | Purity |
|--------------|----------------------|--------------------------|-----------------------|----------------------|----------------|---------------------|--------------------------------|--------|
| AT-THG-BU001 | 14                   | 200                      | 250                   | 40                   | 14             | 54                  | 2.4-4.6                        | 99%    |
| AT-THG-BU002 | 14                   | 250                      | 300                   | 50                   | 14             | 64                  | 3.0-6.0                        | 99%    |
| AT-THG-BU003 | 14                   | 300                      | 350                   | 60                   | 14             | 74                  | 3.6-7.0                        | 99%    |
| AT-THG-BU004 | 16                   | 200                      | 250                   | 40                   | 16             | 56                  | 1.4-2.8                        | 99%    |
| AT-THG-BU005 | 16                   | 250                      | 300                   | 50                   | 16             | 66                  | 1.8-3.6                        | 99%    |
| AT-THG-BU006 | 16                   | 300                      | 350                   | 60                   | 16             | 76                  | 2.0-5.0                        | 99%    |
| AT-THG-BU007 | 18                   | 300                      | 350                   | 60                   | 18             | 78                  | 2.0-5.0                        | 99%    |
| AT-THG-BU008 | 18                   | 400                      | 400                   | 70                   | 18             | 88                  | 2.8-5.8                        | 99%    |
| AT-THG-BU009 | 18                   | 500                      | 450                   | 75                   | 18             | 93                  | 3.6-7.2                        | 99%    |

# Customize Silicon Carbide Heating Tube

For industrial buyers, the real decision is not only size. It is whether geometry, resistance behavior and atmosphere adaptation are tuned to the process.

## Structural customization

- Tube geometry for furnace layout
- Heating-zone / cold-end distribution
- Terminal structure for reliable connection

## Thermal-electrical matching

- Nominal resistance profile for controller compatibility
- Surface watt loading tuned to throughput demand
- Ramp-rate behavior aligned with thermal profile

## Atmosphere adaptation

- Oxidation strategy for protective film growth
- Atmosphere compatibility for vapor and reactive gas exposure
- Operational cycling support for repeated thermal transitions

## Customization Process



## Fast Response Commitment

From drawing confirmation to functional prototype delivery

# 15 Days

# Silicon Carbide Heating Tube Applications

## Metal heat-treatment furnaces



### Challenge

Heating elements operate under repeated high-temperature cycles, which can lead to slow heat-up, temperature fluctuation, and shorter service life.

### Why SiC works

Silicon carbide heating tubes offer fast thermal response, high operating temperature capability, and stable radiant heating in continuous furnace service.

### Observed result

Heat-up becomes faster, furnace temperature stays more uniform, and element replacement frequency is reduced.

## Ceramic and refractory sintering



### Challenge

Sintering processes require stable high-temperature heating. Poor temperature uniformity can cause uneven firing, defects, and inconsistent product quality.

### Why SiC works

Silicon carbide heating tubes provide efficient heat transfer, reliable high-temperature operation, and more even heat distribution across the furnace chamber.

### Observed result

Firing consistency improves, temperature control becomes steadier, and product quality is more repeatable.

## Glass and fiber-glass conditioning



### Challenge

Long operating cycles and elevated furnace temperatures can accelerate element aging, reduce heating efficiency, and increase maintenance frequency.

### Why SiC works

Silicon carbide heating tubes combine oxidation resistance, high-temperature stability, and dependable performance under continuous thermal duty.

### Observed result

Service life is extended, furnace operation becomes more stable, and downtime for heater replacement is reduced.

# Silicon Carbide Heating Tube Usage Guide

## Installation Preparation

- ✓ Careful Handling : Avoid impact and keep contact areas clean.
- ✓ Pre-Use Check: Check tube condition, alignment, and chamber fit before heating.
- ✓ Proper Support: Use stable supports and allow thermal expansion.

## Start-Up Guidelines

- ✓ Gradual Heating: Use a moderate ramp-up at initial start-up.
- ✓ Even Temperature Rise : Avoid sudden heating and large temperature differences.
- ✓ Basic Monitoring : Watch resistance and current during early operation.

## Operational Practices

- ✓ Suitable Atmosphere: Use in compatible furnace atmospheres.
- ✓ Stable Operation: Avoid overload and local overheating.
- ✓ Power Matching: Match the tube with the correct electrical system.

## Maintenance and Inspection

- ✓ Routine Inspection: Check surface condition and end contacts regularly.
- ✓ Gentle Cleaning: Clean only after full cooling.
- ✓ Planned Replacement: Replace based on wear and resistance drift.



## Technical Support

✉ Technical Inquiry: [info@adcerax.com](mailto:info@adcerax.com)

📞 Service Hotline: +86-0731-84428843

💬 Whatsapp: +86-19311583352

## Silicon Carbide Heating Tube FAQ

✓ **Q: How does the Silicon Carbide Heating Tube keep stable high-temperature output?**

A: Its recrystallized SiC structure helps maintain stable electrical resistance during long high-temperature cycles. A protective SiO<sub>2</sub> layer also slows oxidation and supports consistent radiant heat output.

✓ **Q: Why does the Silicon Carbide Heating Tube resist thermal shock better?**

A: Its low thermal expansion and strong ceramic structure provide high thermal-shock resistance during rapid heating and cooling. This helps reduce cracking, deformation, and thermal fatigue.

✓ **Q: How does the Silicon Carbide Heating Tube reduce unplanned downtime?**

A: The tube resists oxidation, corrosion, and resistance drift, helping prevent sudden heater failure. This supports longer service life and more predictable replacement planning.

✓ **Q: How does the Silicon Carbide Heating Tube improve temperature uniformity?**

A: Its good thermal conductivity helps deliver more even heat distribution along the heating length. This reduces local hot spots and improves furnace temperature uniformity.

✓ **Q: Why is the Silicon Carbide Heating Tube suitable for harsh furnace atmospheres?**

A: Its dense SiC matrix offers good resistance to oxidizing and chemically demanding atmospheres. This helps maintain structural stability and heating performance in continuous service.



# Service Support

ADCERAX is committed to providing comprehensive service support to customers, from product selection to after-sales maintenance.

## Pre-Sales Support

- ✓ Expert technical team provides custom design advice
- ✓ Sample testing and performance verification
- ✓ Technical parameter consultation

## Sales Support

- ✓ Order tracking and production progress updates
- ✓ Professional packaging and logistics solutions

## After-Sales Service

- ✓ Product quality assurance and problem resolution
- ✓ Technical consultation and application support
- ✓ 24-hour response commitment

## Quality Assurance

- ✓ Strict quality control system
- ✓ Product performance testing and verification



## Contact Our Specialist Team

✉ Customer Service: [info@adcerax.com](mailto:info@adcerax.com)






📞 Service Hotline: +86-0731-84428843

🌐 Online Support: [adcerax.com/support](http://adcerax.com/support)

# Contact Us

ADCERAX looks forward to cooperating with you and providing high-quality silicon carbide tube solutions. Our team is dedicated to serving you with any questions or needs you may have.

## Contact Information

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-  [adcerax.com](http://adcerax.com)
-  Building 108, Industrial Park, Liling city Hunan Province, China

## Inquiry Process

1

### Submit Inquiry

Submit your requirements via email, phone, or website form.

2

### Technical Evaluation

Our expert team evaluates your needs and provides solutions.

3

### Quotation Confirmation

Provide detailed quotation and delivery time based on your requirements.

4

### Order Confirmation

Confirm order and arrange production and delivery.



## Get in touch with us

We promise to respond to your inquiry within 24 hours.

Ready to enhance your product performance with silicon carbide tube? Contact our team for personalized consultation, technical support, and competitive quotations.

[Get A Quote](#)